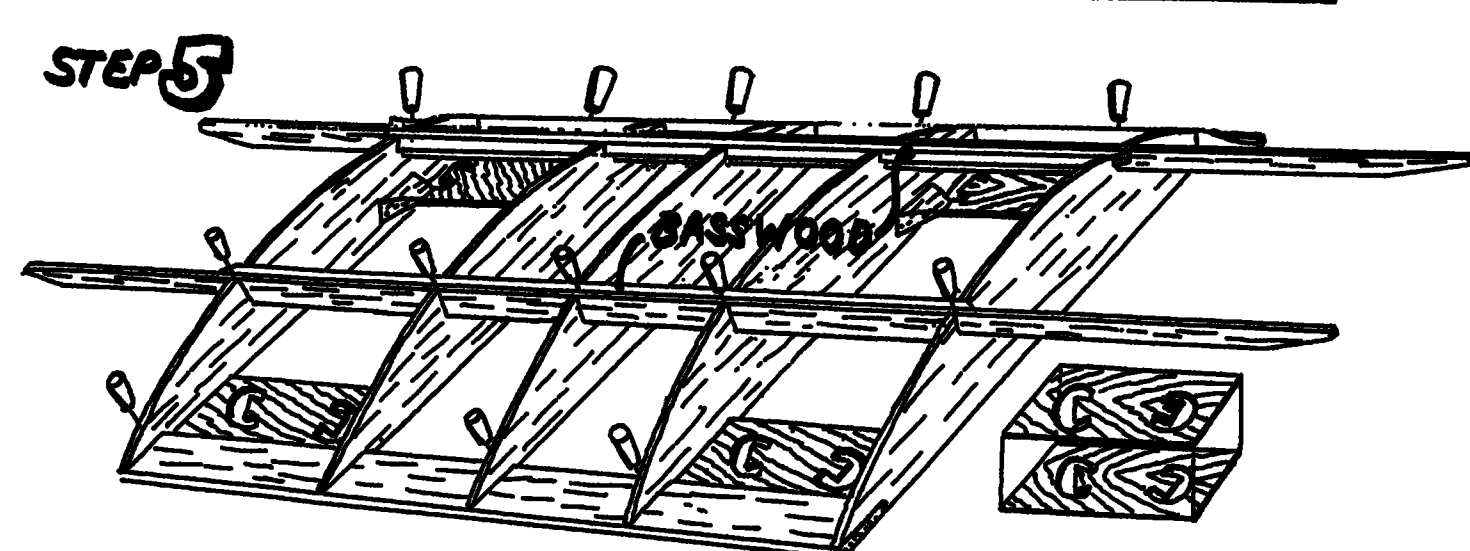
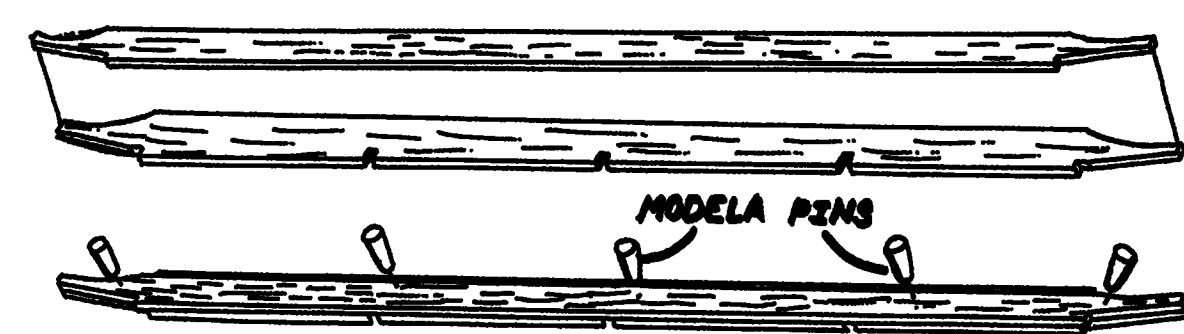
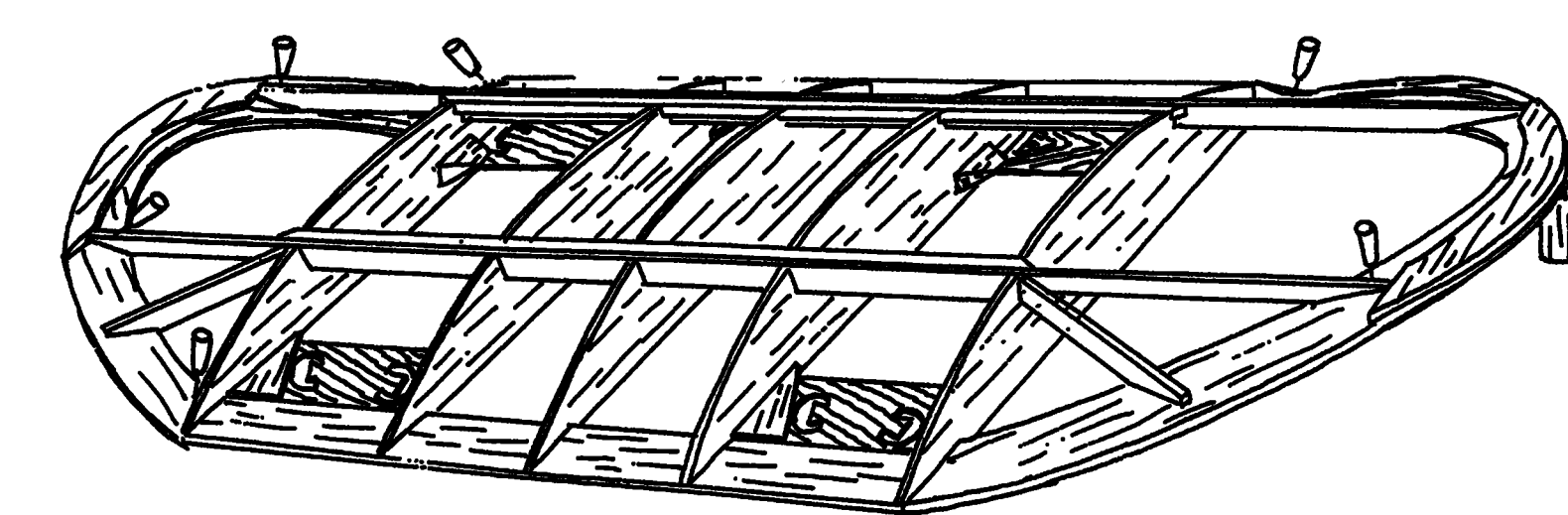
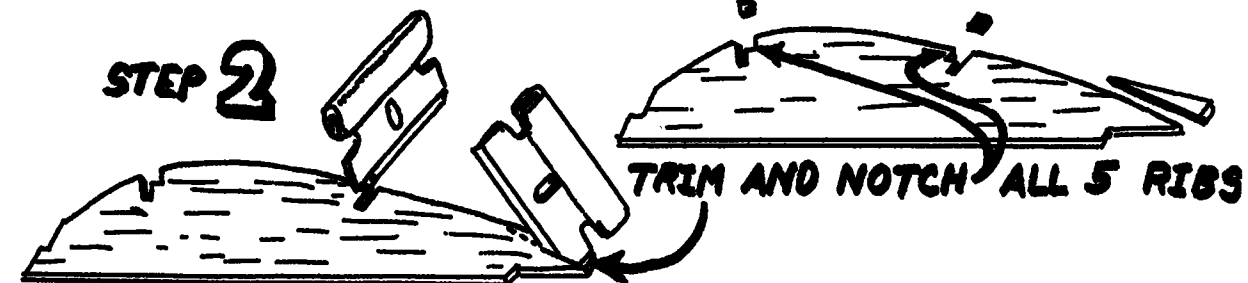


STEP 1 LAMINATE THE TWO LEADING EDGE PARTS. USE PINS AND BUILDING BOARD TO ENSURE STRAIGHTNESS

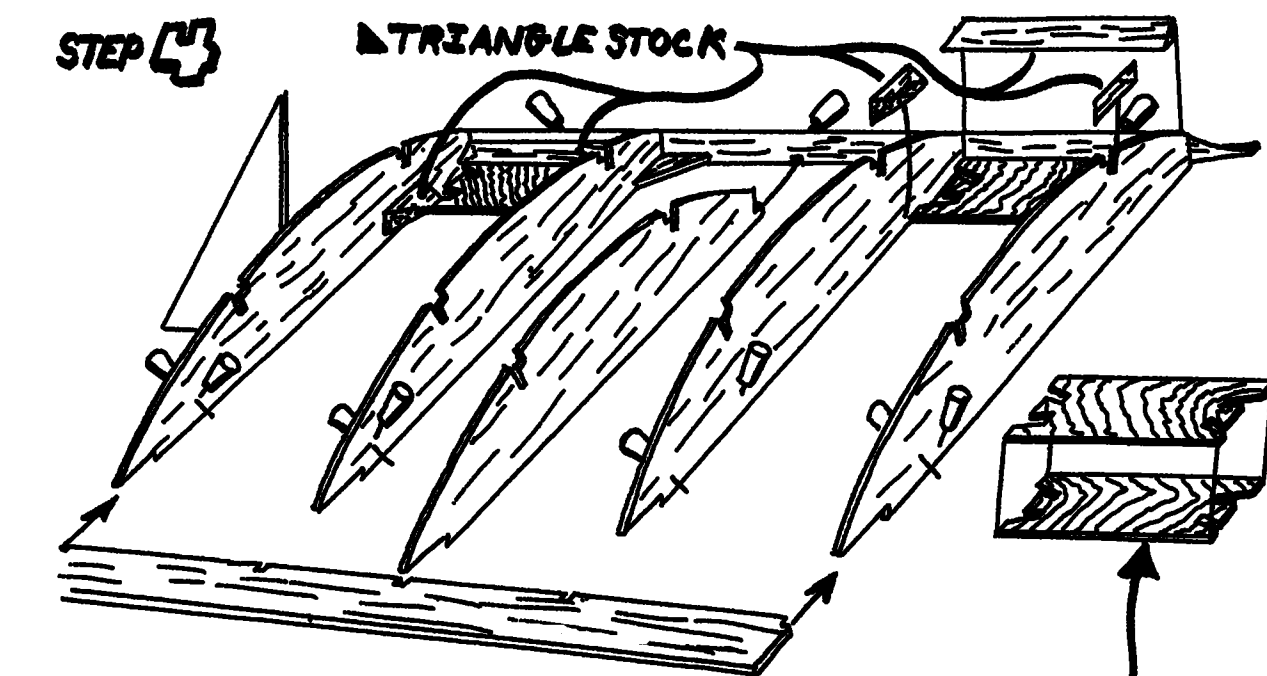


INSTALL THE DIE CUT + BASSWOOD SPARS. LAMINATE THE PLYWOOD PARTS (TWO LAYERS) BEFORE INSTALLING



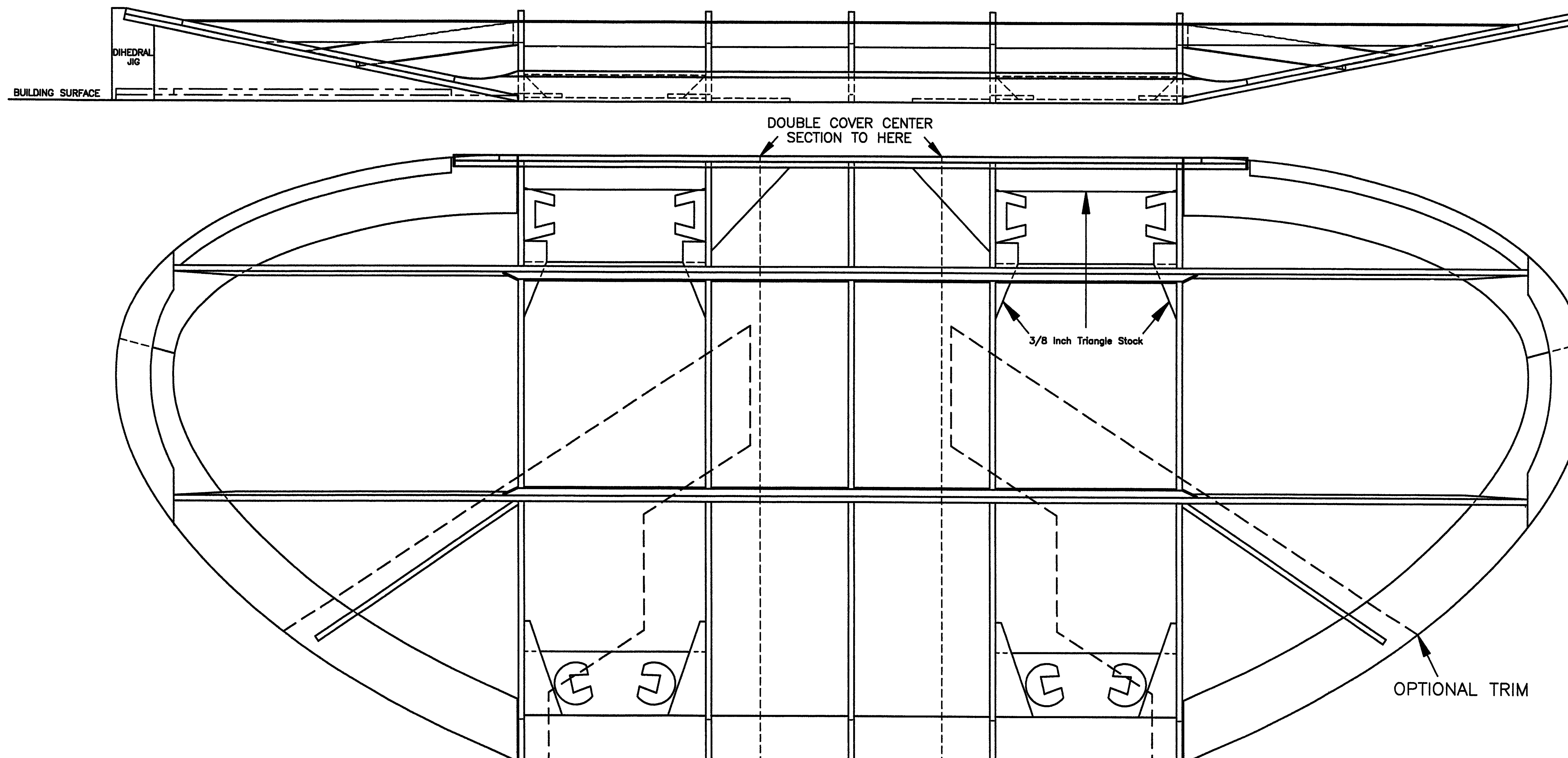
STEP 2 GLUE WING TIPS IN PLACE USING Balsa DIHEDRAL JIG TO KEEP WING TIPS AT CORRECT HEIGHT. ALSO HOLD WITH PINS WHILE THE GLUE DRIES. INSTALL REMAINING GUSSETS.

STEP 3 PLACE PLANS OVER BUILDING BOARD. COVER WITH PLASTIC-WRAP. BUILD THE WING TIPS OVER THE PLANS USING PINS AND GLUE. REMOVE WING TIPS FROM PLANS WHEN DRY.



LAMINATE THE PLYWOOD PARTS (TWO LAYERS) BUILD THE CENTER SECTION OF THE WING OVER THE PLANS. USE PINS AND GLUE. MAKE SURE EACH RIB IS VERTICAL. CUT TRIANGLE STOCK TO FIT.

FRONT VIEW



OPTIONAL TRIM PATTERN

MAKE 1 LEFT & 1 RIGHT (MIRROR IMAGES)

TRIM AFTER APPLICATION

COPYRIGHT: ©1999-©2000 CLANCY AVIATION

**CLANCY AVIATION**

P.O. BOX 4125, MESA, AZ, 85211-4125  
TEL: 480-649-1534 FAX: 480-649-9040  
WEB: [www.clancyaviation.com](http://www.clancyaviation.com)

**BOTTOM WING™**  
**24 INCH-LG**

ORIGINAL DESIGN BY: ANDY CLANCY

CAD DRAWING BY: RANDY HEYDON

SCALE: 1:1 REV: A 7/00 SH: 4 OF 4